



WE1850-3

wheel loader



Safety



Reliability



Productivity



Photo may include optional equipment

Bucket capacity

| | | |
|---------------|----------------------|--------------------|
| Standard lift | 32.88 m ³ | 43 yd ³ |
| High lift | 30.58 m ³ | 40 yd ³ |

Operating payload

| | | |
|---------------|-----------|--------------|
| Standard lift | 58 967 kg | 130,000 lbs. |
| High lift | 54 431 kg | 120,000 lbs. |

Operating weight

| | | |
|---------------|------------|--------------|
| Standard lift | 268 481 kg | 592,000 lbs. |
| High lift | 269 887 kg | 595,000 lbs. |

WE1850-3

Operating capacities, weights and dimensions - standard lift

| | | |
|----------------------|----------------------|--------------------|
| Bucket capacity | 32.88 m ³ | 43 yd ³ |
| Operating payload | 58 967 kg | 130,000 lbs. |
| Static tipping loads | | |
| Straight | TBD | TBD |
| Full 40° turn | TBD | TBD |
| Breakout force | 1 271 kN | 285,694 lbs. |
| Operating weight | 268 481 kg | 592,000 lbs. |

Operating capacities, weights and dimensions - high-lift

| | | |
|----------------------|----------------------|--------------------|
| Bucket capacity | 30.58 m ³ | 40 yd ³ |
| Operating payload | 54 431 kg | 120,000 lbs. |
| Static tipping loads | | |
| Straight | 147 211 kg | 324,545 lbs. |
| Full 42° turn | 128 996 kg | 284,388 lbs. |
| Breakout force | 1 322 kN | 297,265 lbs. |
| Operating weight | 269 887 kg | 595,000 lbs. |

Note: Standard rock bucket based on a material density of 1780 kg/m³ (3000 lb/yd³)

Working ranges

| | | |
|---|---------------|--------------|
| Engine | 1 491 kW | 2,000 hp |
| KESS* | 1 268 kW | 1,700 hp |
| Payload | | |
| Standard | 58 967 kg | 130,000 lbs. |
| High-lift | 54 331 kg | 120,000 lbs. |
| Bucket capacity sized to material density | | |
| Truck match | 218-327 tonne | 240-360 ton |

**Kinetic Energy Storage System (KESS) has HP available for acceleration events and parasitic loads

Power module

| | | |
|---------------------------|---------------------------------|---------------------------------|
| Diesel power options | | |
| Cummins diesel engine | Tier 1, Tier 2 or Tier 4 | |
| Model | QSK 60 16 cylinders | |
| Type | 4-cycle turbocharged | |
| Rated power | 1 491 kW (2,000 hp) @ 1,800 rpm | |
| MTU Detroit diesel engine | Tier 1, Tier 2 | Tier 4 |
| Model | 16V series 4000 16 cylinders | 12V series 4000 12 cylinders |
| Type | 4-cycle turbocharged | |
| Rated power | 1 491 kW (2,000 hp) @ 1,800 rpm | |

The independent power module mounting system, consisting of the engine coupled to the SR generator, is cradled within the rear frame by a three-point isolation system.

Radiator/oil cooler module

- Replaceable tube type, side-by-side split flow
- Thermostatically controlled, variable speed hydraulic motor-driven, radiator-mounted fan

Exhaust system

Dual, low restriction mufflers with vertical, mid-hood discharge

Control system-LINCS II

| | | |
|------------|--|--|
| LINCS II | Microprocessor based modular design Vehicle Control Unit (VCU) with monitoring and diagnostics including integrated data logging and storage. | |
| | LINCS II uses a dash mounted full color, touch screen display as the operator interface. Out-of-range conditions will cause an audible alarm along with a message screen that is color coded to indicate severity. | |
| | In addition, the touch-screen display provides repair technicians with operational data and fault messages. | |
| LINCS II | Displays real-time load per pass, per truck and total loads | |
| load weigh | <ul style="list-style-type: none"> • Memory capable of retaining months of production information • Capable of interfacing with radio dispatch systems for real-time monitoring | |

Steering and hoisting system

| | | |
|--------------------------------|--|-------------|
| Steering | Steering function is controlled by a single joystick. Constant engine rpm assures full hydraulic steering response. | |
| Articulation angle | 40° | |
| Turning radius | | |
| Standard-lift | 16.10 m | 52 ft 10 in |
| High-lift | 17.06 m | 55 ft 11 in |
| Hoist and bucket control | Hoist and bucket control functions are incorporated into a single joystick control. The proportional electro-hydraulic controlled hoist and bucket system is independent of the steering system. | |
| Standard/high-lift cycle times | | |
| Hoist | 12.6 seconds* | |
| Dump | 2.9 seconds* | |
| Float | 5 seconds* | |

* Estimated

HPD gear box cooler module

Thermostatically controlled, variable speed 24 V electric motor-driven, radiator-mounted fan.

Propulsion system

SR Hybrid Drive switched reluctance (SR) technology propulsion system

- Digital microprocessor controlled traction drive
- SR Hybrid Drive advantages include:
 - No commutator, brushes or rotor windings on SR motors or generator
 - SR — Kinetic Energy Storage System KESS
 - Parts commonality - power conversion modules identical for motor and generator

| | | |
|-------------------|---|--|
| Travel speed | Forward and reverse 0-19.31 km/h (0-12 mph) | |
| Generator | G200 SR generator Switched reluctance (SR) | |
| Traction motors | • B60A SR motor | |
| Planetary gearing | Model 57 | |
| | <ul style="list-style-type: none"> • In-line gear train mounted within the rim of the tire, transmitting power from the traction motor through the tire/rim assembly • A four-stage planetary drive unit in each position • Total reduction 99:1 | |

Hydraulic system

| | | |
|---------------|--|--|
| HPD drive box | <ul style="list-style-type: none"> • Pressurized, cooled, and filtered lubrication • Ratio 1:1 | |
|---------------|--|--|

Pumps (maximum flow rate at 1,800 rpm)

| | | | |
|-----------|------------|-------------|---------|
| Main | piston (5) | 2,336 L/min | 617 gpm |
| Steering | piston (2) | 469 L/min | 124 gpm |
| Fan | piston | 170 L/min | 45 gpm |
| Accessory | piston | 83 L/min | 22 gpm |

| | | | |
|------------------|------|-----------|---------|
| Cooling system | | | |
| Circulating pump | vane | 409 L/min | 108 gpm |

| | | | |
|----------|---------------|-------------|-----------|
| Valves | | | |
| Main | two (2) | 1 168 L/min | 309 gpm |
| | pump pressure | 27 580 kPa | 4,000 psi |
| Steering | one (1) | 469 L/min | 124 gpm |
| | pump pressure | 27 580 kPa | 4,000 psi |

| | | | |
|-----------|---|-------------------|--|
| Cylinders | Double-acting, single-stage (diameter and stroke), standard and high-lift | | |
| Hoist | 381 mm x 2 108 mm | 15 in x 83 in | |
| Bucket | 318 mm x 1 086 mm | 12.5 in x 42.8 in | |
| Steering | 200 mm x 762 mm | 7.88 in x 30 in | |

Braking system

| | | |
|---------------|--|--|
| Primary | Electric dynamic braking system is controlled from the accelerator pedal and can bring the loader to a full stop without application of mechanical brakes | |
| Secondary | Air modulated traction motor speed disc brakes <ul style="list-style-type: none"> • Single disc and caliper on each traction motor (4) • Emergency fail safe brakes are spring applied in the event of air pressure loss | |
| Parking brake | Spring applied, air release traction motor speed disc brakes | |

Power electronics cooler module

Thermostatically controlled, variable speed 24 V electric motor-driven, radiator-mounted fan.

General specifications

Air filtration

| | |
|-----------|---|
| Primary | <ul style="list-style-type: none"> • Self cleaning KLENZ filtration system • Replaceable Filter Media meets the MERV15 rating • 5,000 hour filter life achievable • Filtered air for engine, drive system cooling and pressurized cab |
| Secondary | Dual safety filters for engine |

Structural

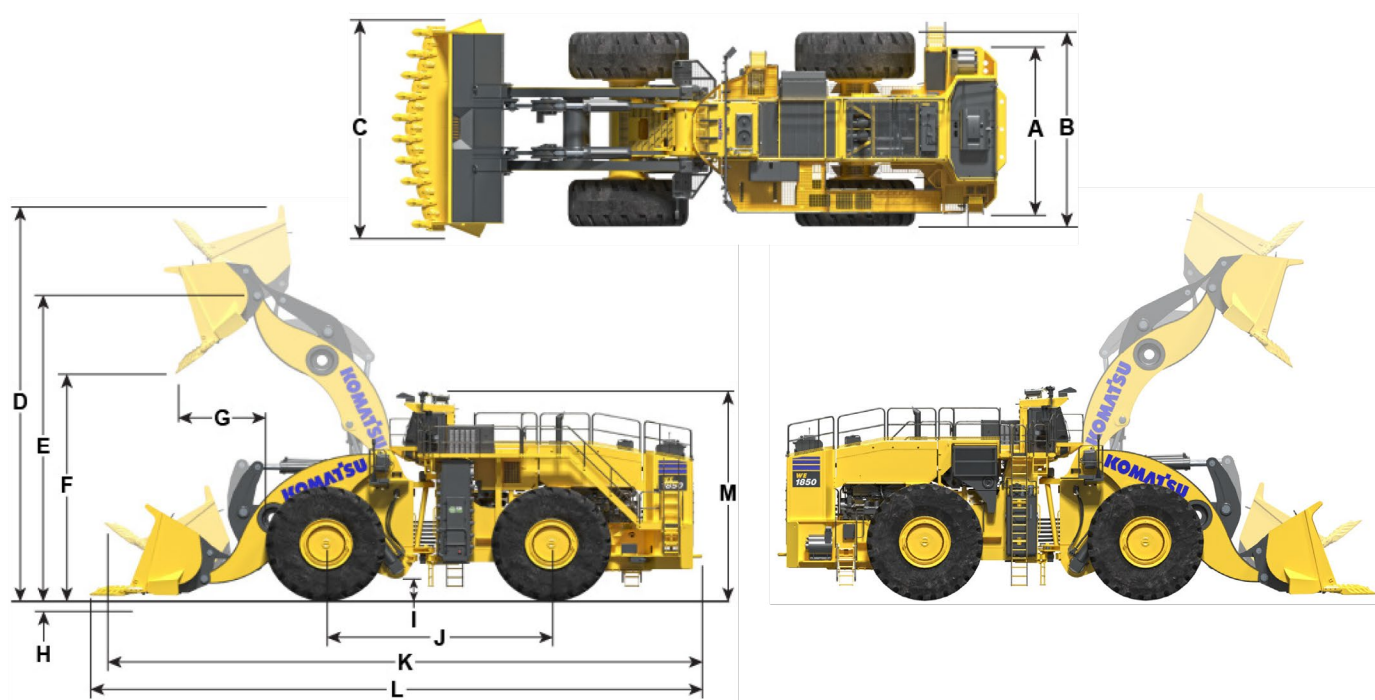
Frames are fabricated from high strength, low alloy steel with excellent weld characteristics and extreme low temperature properties. The front axle is an integral, fixed part of the front frame. The rear axle center oscillates 12.5 degrees.

Unique forged ball and socket joints are utilized in multiple pivot locations (lift arms, rear axle, frame articulation, hoist cylinders). These joints are superior in absorbing and distributing multi-directional stresses. Features easily replaceable brass liners for long life and easy maintenance.

High strength castings are used in key areas of fabricated structures to reduce stress and improve structural life.

Fluid capacities

| | | |
|------------------------------|---------|-----------|
| Fuel | 4 542 L | 1,200 gal |
| Hydraulic | 1 445 L | 382 gal |
| SR converter cooling system | 57 L | 41 gal |
| Engine cooling system | 490 L | 130 gal |
| Crankcase (includes filters) | | |
| Detroit | 250 L | 66 gal |
| Cummins | 204 L | 54 gal |
| Gearbox | 27 L | 7 gal |
| Planetaries (each) | 151 L | 40 gal |



Overall dimensions

| | Standard lift | | High-lift | |
|---|---------------|-------------|-----------|-------------|
| A Tread | 4.57 m | 15 ft 0 in | 4.57 m | 15 ft 0 in |
| B Width outsole tires | 6.04 m | 19 ft 10 in | 6.04 m | 19 ft 10 in |
| C ¹ Rock bucket without deflectors | 6.44 m | 21 ft 0 in | 6.44 m | 21 ft 0 in |
| C ² Rock bucket with deflectors | 6.71 m | 22 ft 0 in | 6.71 m | 22 ft 0 in |
| C ³ Coal bucket | 7.44 m | 24 ft 5 in | 7.44 m | 24 ft 5 in |
| D Height - bucket fully raised | 12.62 m | 41 ft 5 in | 13.39 m | 43 ft 11 in |
| E Hinge - pin height | 9.40 m | 30 ft 10 in | 9.91 m | 32 ft 6 in |
| F Dump clearance | 6.48 m | 21 ft 3 in | 7.57 m | 24 ft 10 in |
| G Reach at full lift | 3.81 m | 12 ft 6 in | 3.43 m | 11 ft 3 in |
| H Digging depth | .10 m | 0 ft 4 in | .10 m | 0 ft 4 in |
| I Ground clearance | .69 m | 2 ft 3 in | .69 m | 2 ft 3 in |
| J Wheel base | 7.47 m | 24 ft 6 in | 7.47 m | 24 ft 6 in |
| K Overall length - carry position | 19.12 m | 62 ft 9 in | 19.81 m | 65 ft 0 in |
| L Overall length - bucket down | 19.84 m | 65 ft 2 in | 20.24 m | 65 ft 5 in |
| M Height - over cab | 6.73 m | 22 ft 1 in | 6.73 m | 22 ft 1 in |

Note: All dimensions are based on standard tires and standard rock bucket with GET unless otherwise noted.

Standard and optional equipment

| | |
|--|---|
| 120 V AC port | ● |
| 360 camera system | ● |
| Accelerometer | ● |
| Access ladder lights | ● |
| Air conditioning / heater-defroster (filtered and pressurized) | ● |
| Air dryer system | ● |
| Air horn | ● |
| Air tank bleed system | ● |
| Adjustable automatic lift height cut off | ● |
| Automatic bucket leveling control | ● |
| Automatic electrical cabinet lights | ● |
| Automatic lubrication system | ● |
| Back-up alarm, audible | ● |
| Battery disconnect switch | ● |
| Brake lights | ● |
| Central air regulator box | ● |
| Central service with fast fuel | ● |
| Data analysis and viewing software | ● |
| Data logging – downloadable production and maintenance logs | ● |
| Door interlock on electrical cabinet | ● |
| Drawbar with tow points | ● |
| Emergency stop buttons (cab and remote mounted) | ● |
| Engine compartment lights | ● |
| Fire extinguisher, manual, 9.07 kg (20 lbs.) | ● |
| FOPS – falling object protection system | ● |
| Idle timer | ● |
| Inclinometer | ● |
| Interior lights | ● |
| Isolation monitor | ● |
| Joystick hoist and bucket control | ● |
| Joystick steering control | ● |
| Jump start | ● |
| Ladder walkway (rear access w/retracting ladder) | ● |
| LED working lights (10 forward, 2 rear) | ● |
| LINCS II alarms | ● |
| LINCS II load weigh and monitoring | ● |
| Mirrors, rearview, parabolic (2) | ● |
| Operator seat (11-way adjustable) | ● |
| Overspeed alarm | ● |
| Parking brake | ● |
| Retractable lap belt with shoulder harness | ● |

| | |
|--------------------|---|
| Standard equipment | ● |
| Optional equipment | ○ |

| | |
|--|---|
| Rock deflectors (bucket) | ● |
| ROPS – rollover protection structure | ● |
| Selectable throttle switch | ● |
| Starter disconnect switch | ● |
| Tinted safety glass throughout | ● |
| Turn signals | ● |
| Twelve (12) volt power supply in cab | ● |
| Twelve (12) volt power port | ● |
| USB ports (2) | ● |
| Walk around catwalk for cab | ● |
| Windshield washer reservoir (2.6 gal) | ● |
| Windshield wiper and washer (front and rear) | ● |
| Auxiliary steering | ○ |
| Beacon light kit | ○ |
| Bucket GET options available | ○ |
| Cold weather package – including: | |
| - Battery heater | |
| - Engine heating system (oil and water) | ○ |
| - Grease reservoir heater | |
| - Hydraulic tank heater | |
| Exhaust discharge guard | ○ |
| Fire detection and suppression system (manual) | ○ |
| Fire suppression system (manual) | ○ |
| Fluid sampling kit | ○ |
| Lift arms – high-lift | ○ |
| Training seat (with lap belt) | ○ |
| Windshield protection kit | ○ |

Tires

| | |
|-------------------------------|---|
| 58/85-57 L-4 | ● |
| Rims - 47 x 57 with 6" flange | ● |
| 60/80R57 | ○ |
| Rims - 47 x 57 with 5" flange | ○ |

Buckets

| | |
|-------------------------------|--------------------------|
| Standard, ISO-rated capacity | 58 967 kg / 130,000 lbs. |
| High-lift, ISO-rated capacity | 54 331 kg / 120,000 lbs. |

Rock and coal bucket configurations available. Buckets sized to material density

Bucket hardware options

| |
|---------------------------|
| Skid plates (replaceable) |
| Lip wear protection |
| Wear liner kits |

For actual bucket configuration and sizing, consult your local representative.

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